

# Technical Data Sheet

PCR ABS Regranulate grey

Product Code: 190101



Physical Properties	Value	Units
Density	1.07	g/cm <sup>3</sup>
MFI (220°C, 10kg)	20-25	g/10 min.
Flexural modulus	>2300	MPa
IZOD notched at 23°C	13.5	kJ/m <sup>2</sup>
Processing Condition	Value	Units
Pre-Drying	Hot air or desiccant	n/a
Drying temperature	80	°C
Drying time	2-4	h
Melt Temperature Range	210-230	°C
Recommended Melt Temperature	215	°C
Mold Temperature Range	50-70	°C
Recommended Mold Temperature	60	°C

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